

Nano Technology Industrial Park at Cheorwon

## Cheorwon Plasma Nano Technology Cluster

# Cheorwon\* Plasma Research Institute

Innovative Product utilizing a Novel Materials

Plasma Nano Technology Center provides not only  
Facility/Equipment but also The Technology

More than 10 companies currently licensed CPRI's nano  
technology for commercialization

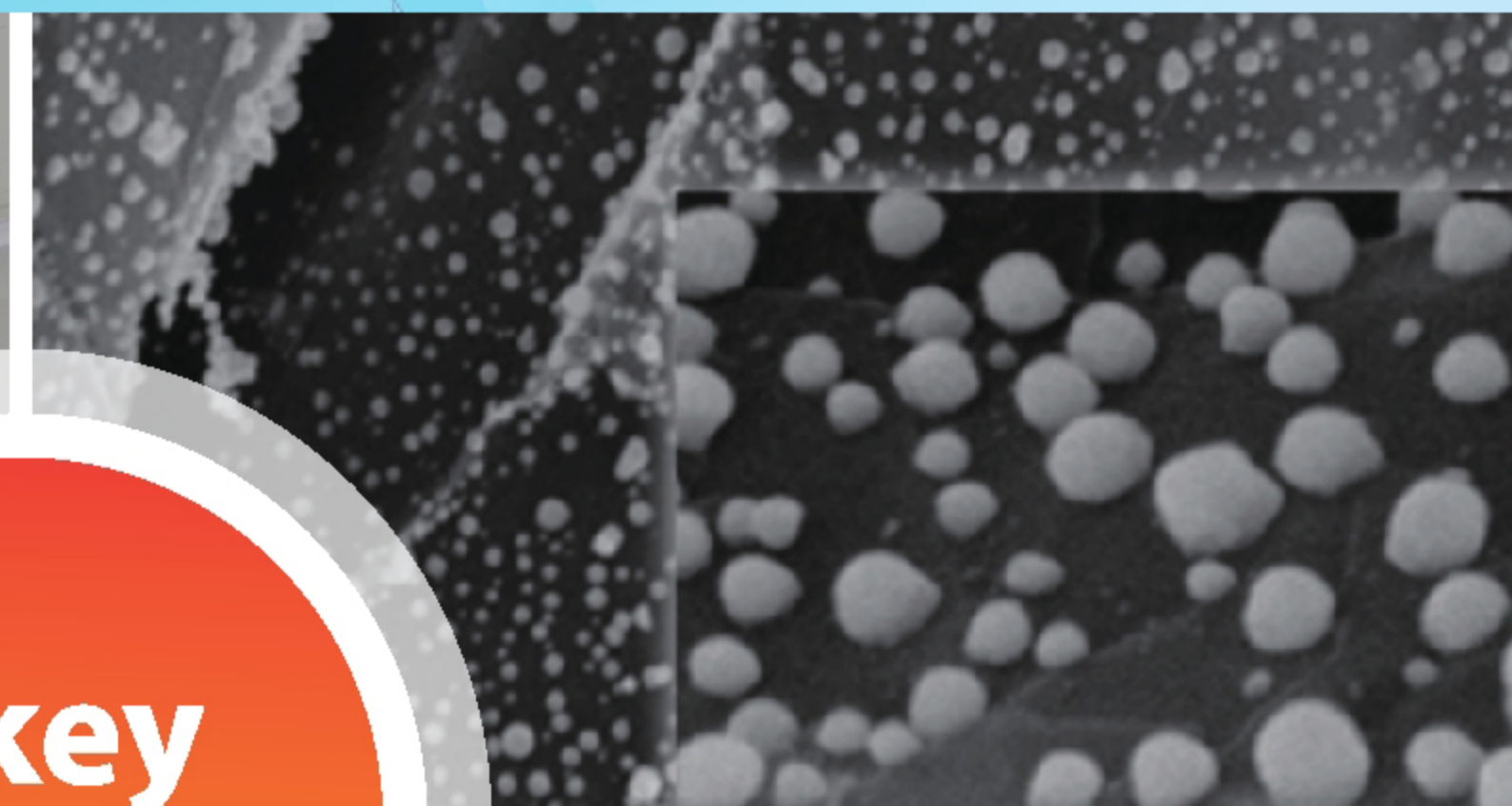


# 1 | RF/DC Thermal Plasma

(7) patents

# 2 | Nano Metal / Carbon Hybrid

(3) materials patents



## 4 key Technologies



# 3 | OLED Lightings

(3) design patents

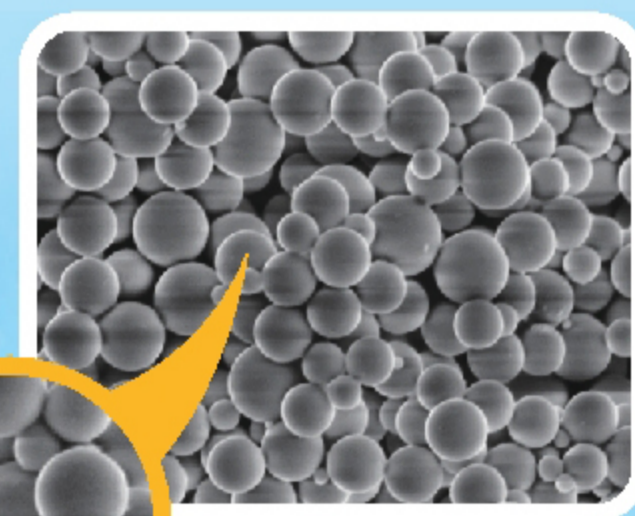
# 4 | Nano material Functionalization

(4) patents

## Cheorwon Plasma Research Institute

Research expertise of CPRI is a nano-materials engineering by using plasma process. CPRI developed a mass production systems for synthesis of nano-materials. CPRI also reported a world first commercial level production of nano metal-graphene hybrid materials ( nano sized metal such as Si, Ag, Ni, Sn, Cu, Al etc. bonded to nano graphene flakes )

CPRI introduces a world first nano-powder plasma system for surface modification, functionalization, CVD of nano-materials.



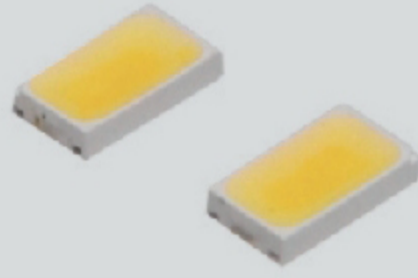
# Cheorwon Plasma Nano Technology Cluster

**INFOVION**



dispersion equipment

**ALLIX**



LED Packaging

**JSI**



Activated Carbon

**GNTNS**



Coal Water Slurry & Oil Burner System

**Nanocasttech**



Nano Material production

**NanoGate**



Nano Magnetic Materials / Magnetic Sensors

Nano Materials Production/Equipment Group



Nano Materials Application Group

**LMS**



Flexible Heat Spreader

**Kolon**



OLED Pen

**Changsung**



EMI/Nano-Ink

**CoreTech**



Automobile Injection

**OCI**



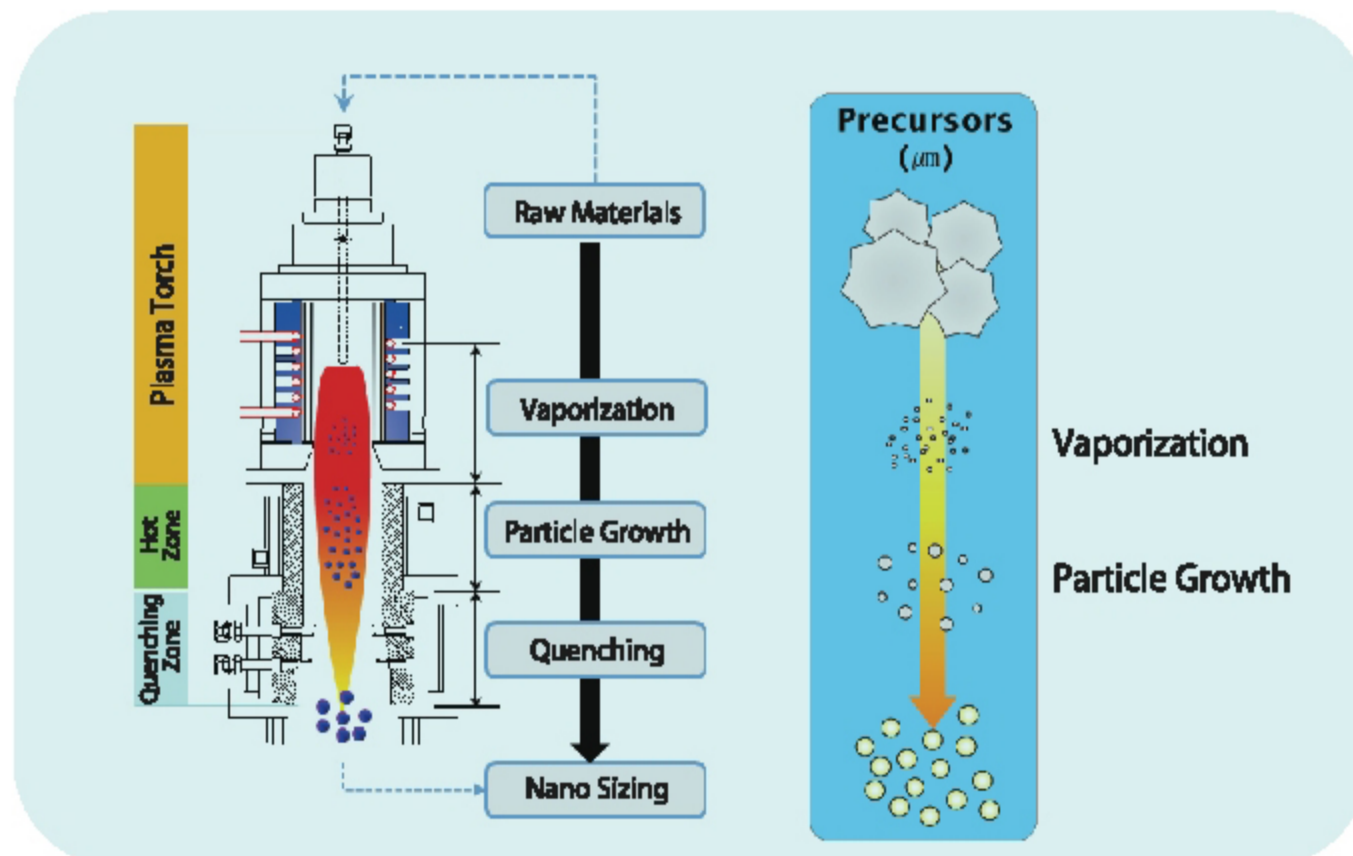
LIB (Anode)

**GLVISION**

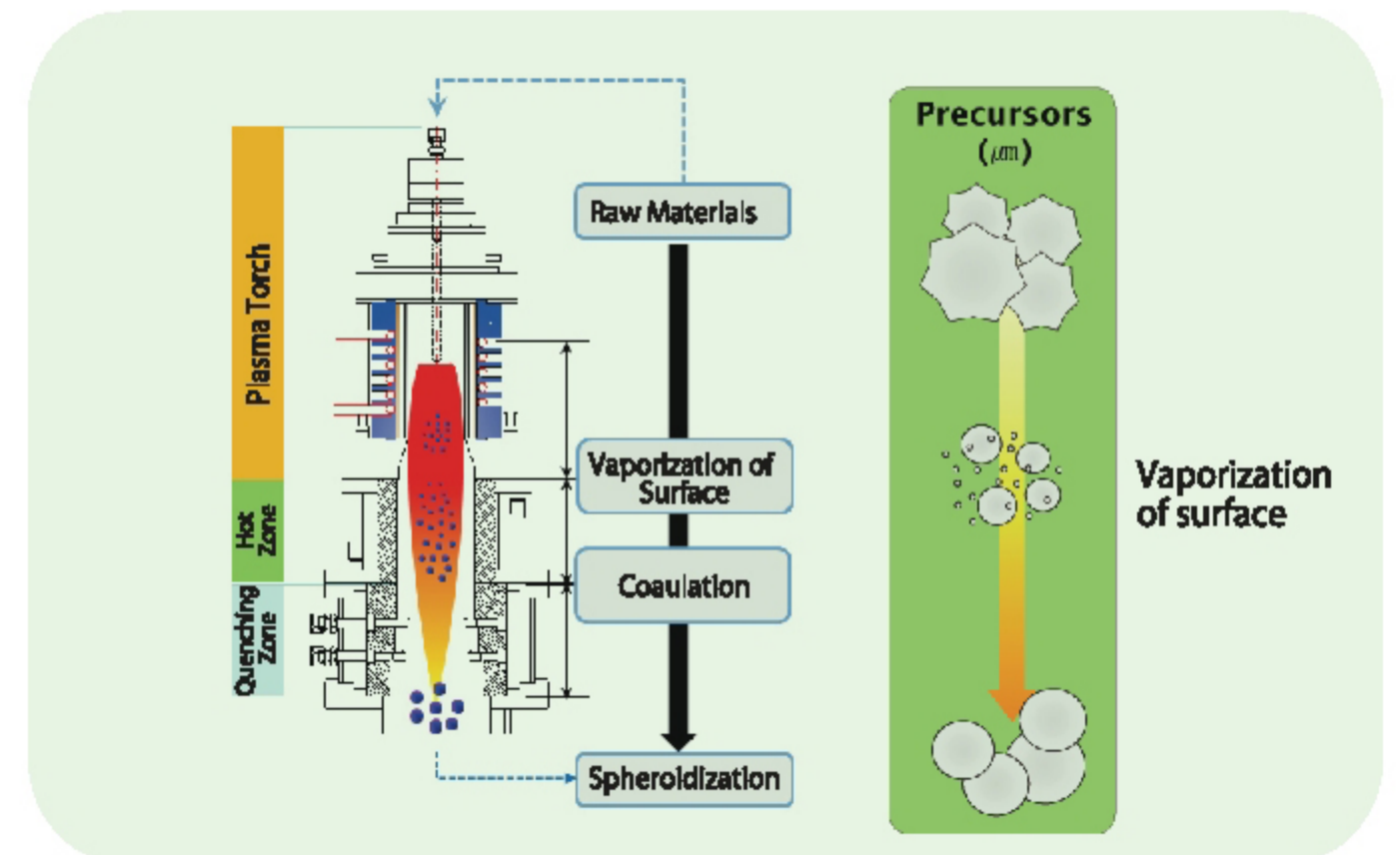


High CRI LED Downlight

## Nano-materials synthesis

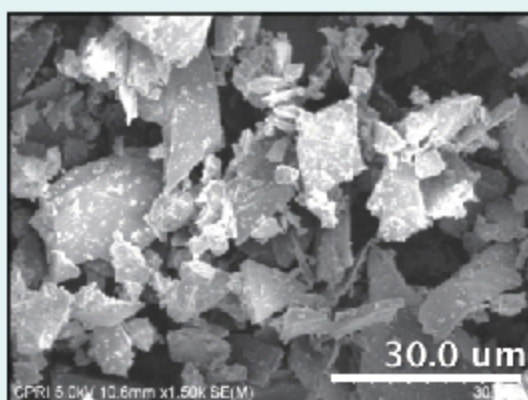


## Spheroidization Process

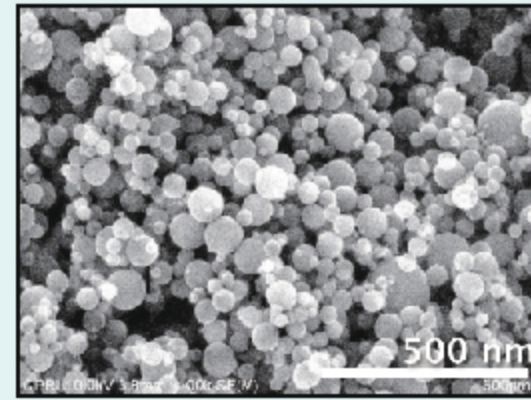


### Nano Material (Si)

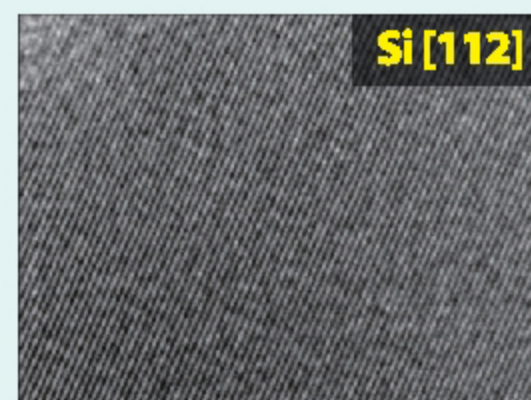
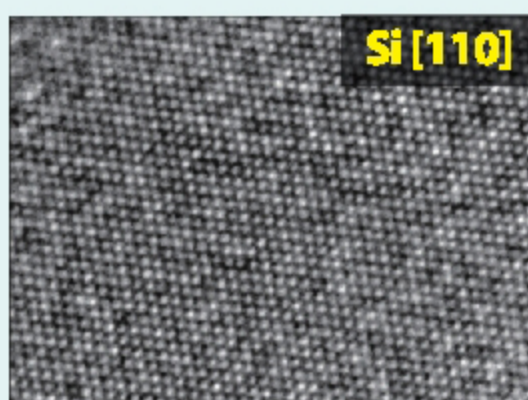
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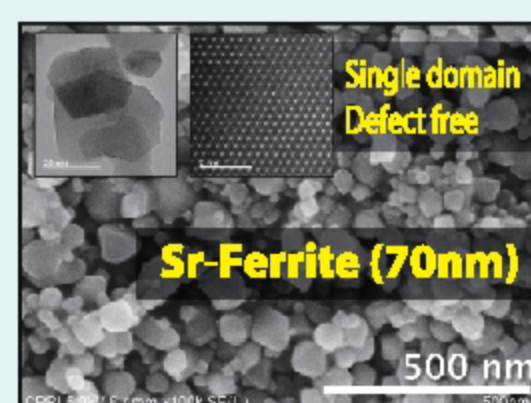
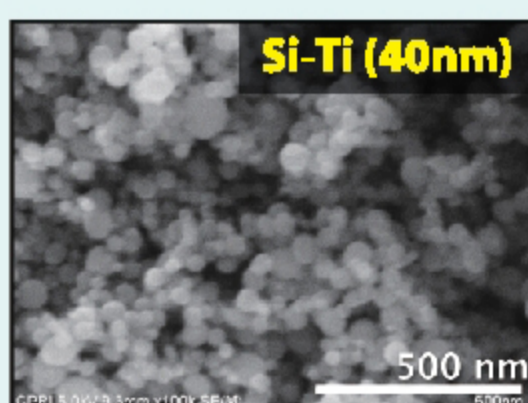
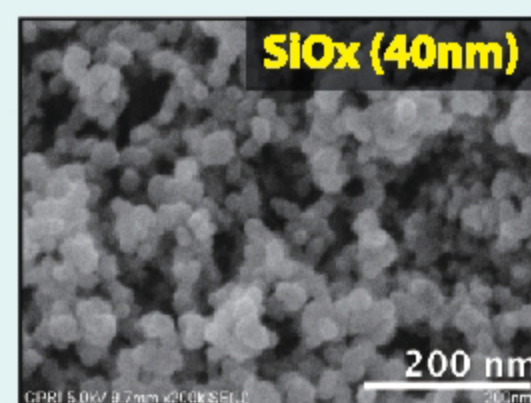
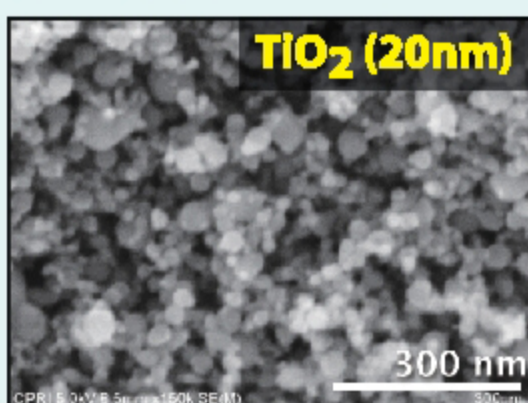
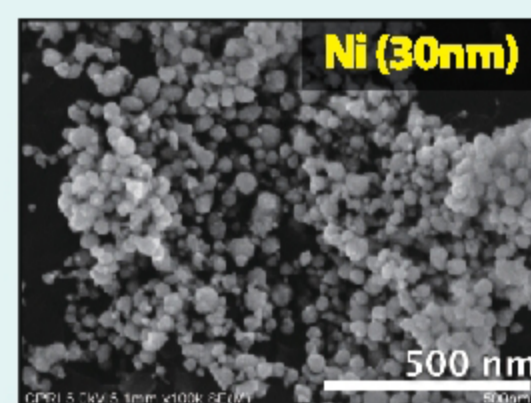
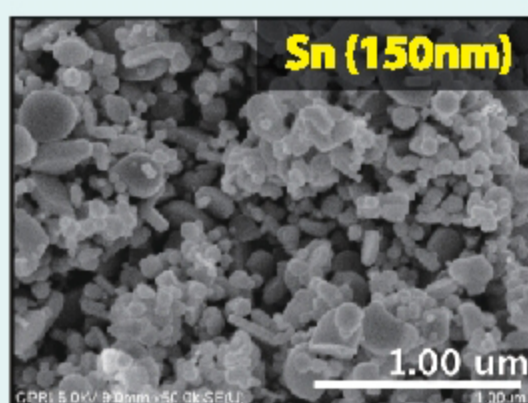
<nano material>



Avg. Particle Size	Color	Structure
50 – 70 nm	Brown yellow	Single crystalline

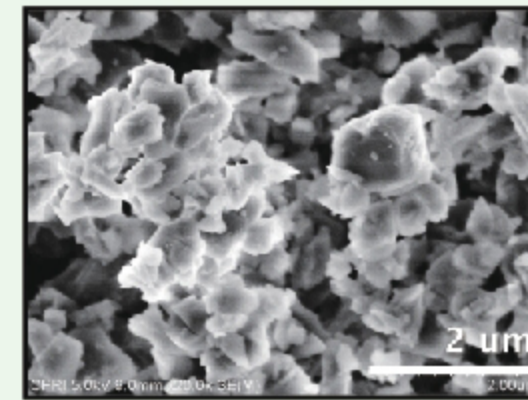


### Others (Nano Powders)

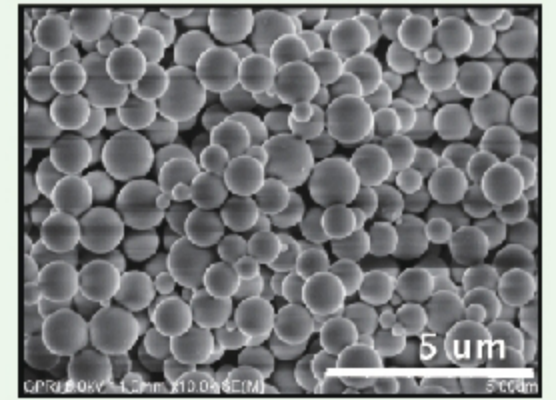


### Spheroidization (Ba Glass)

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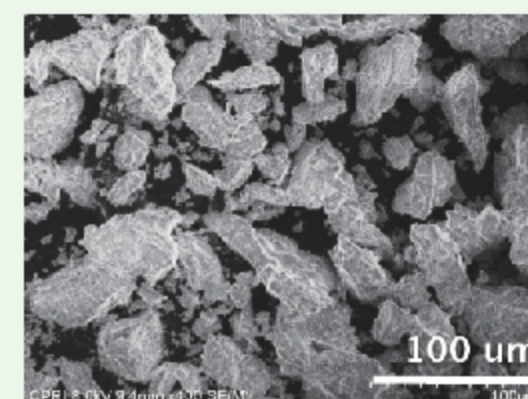


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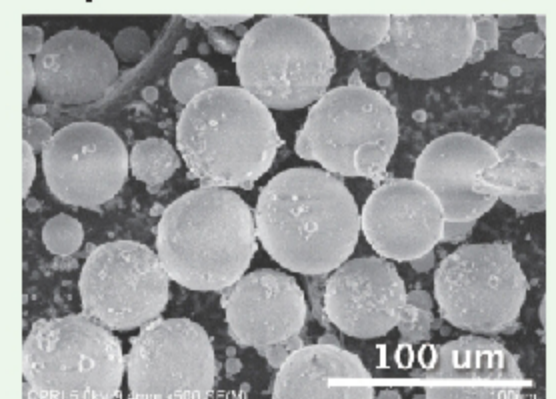


### Spheroidization (SrO-Al2O3)

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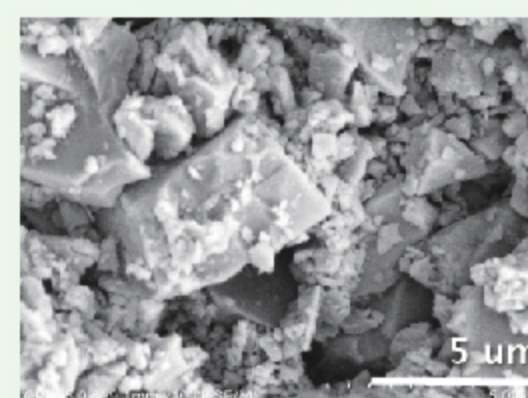


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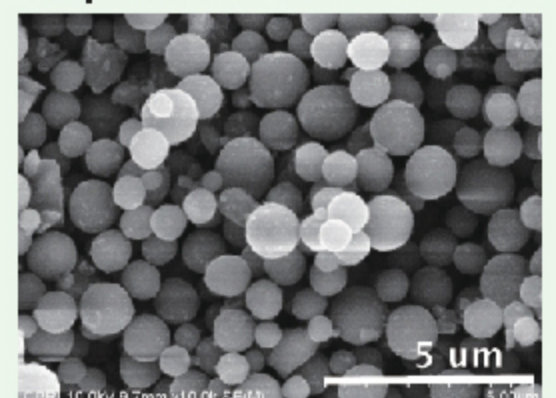


### Spheroidization (Silicon)

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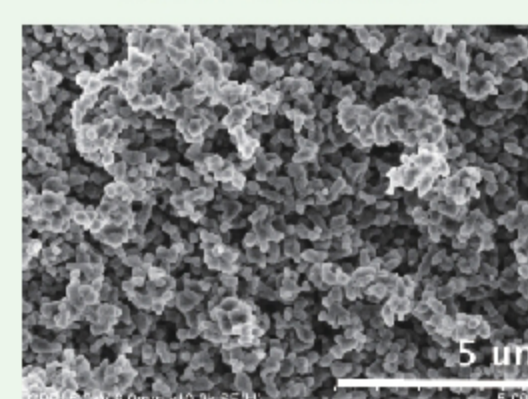


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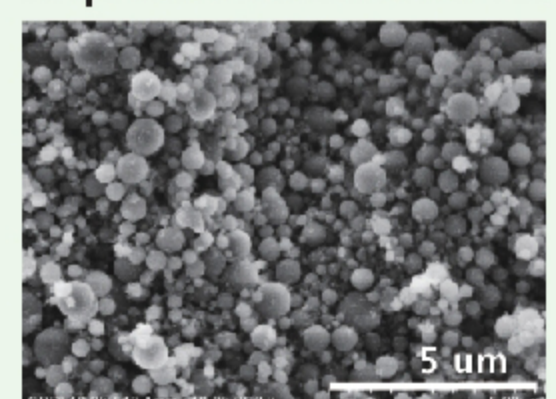


### Spheroidization (Alumina, Al2O3)

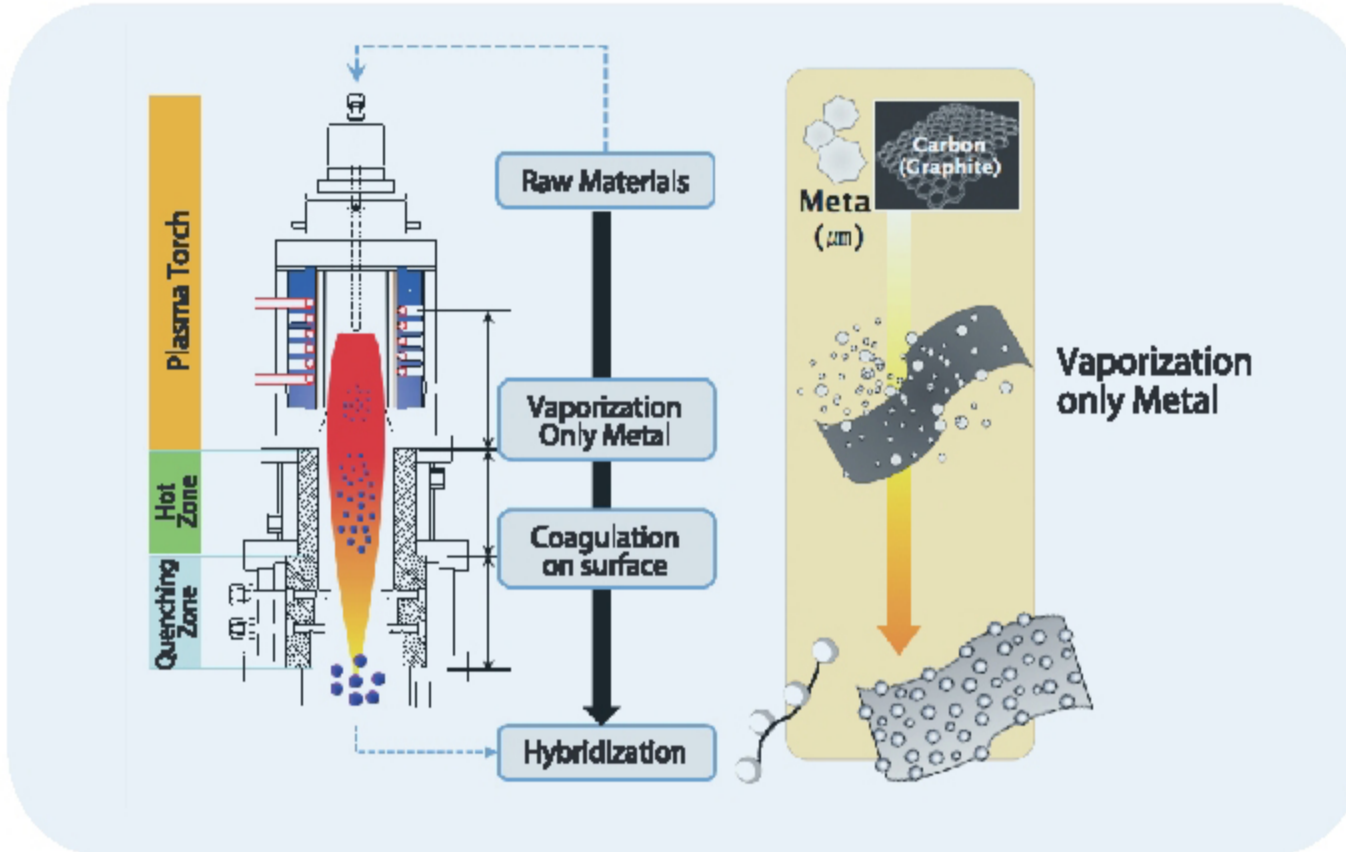
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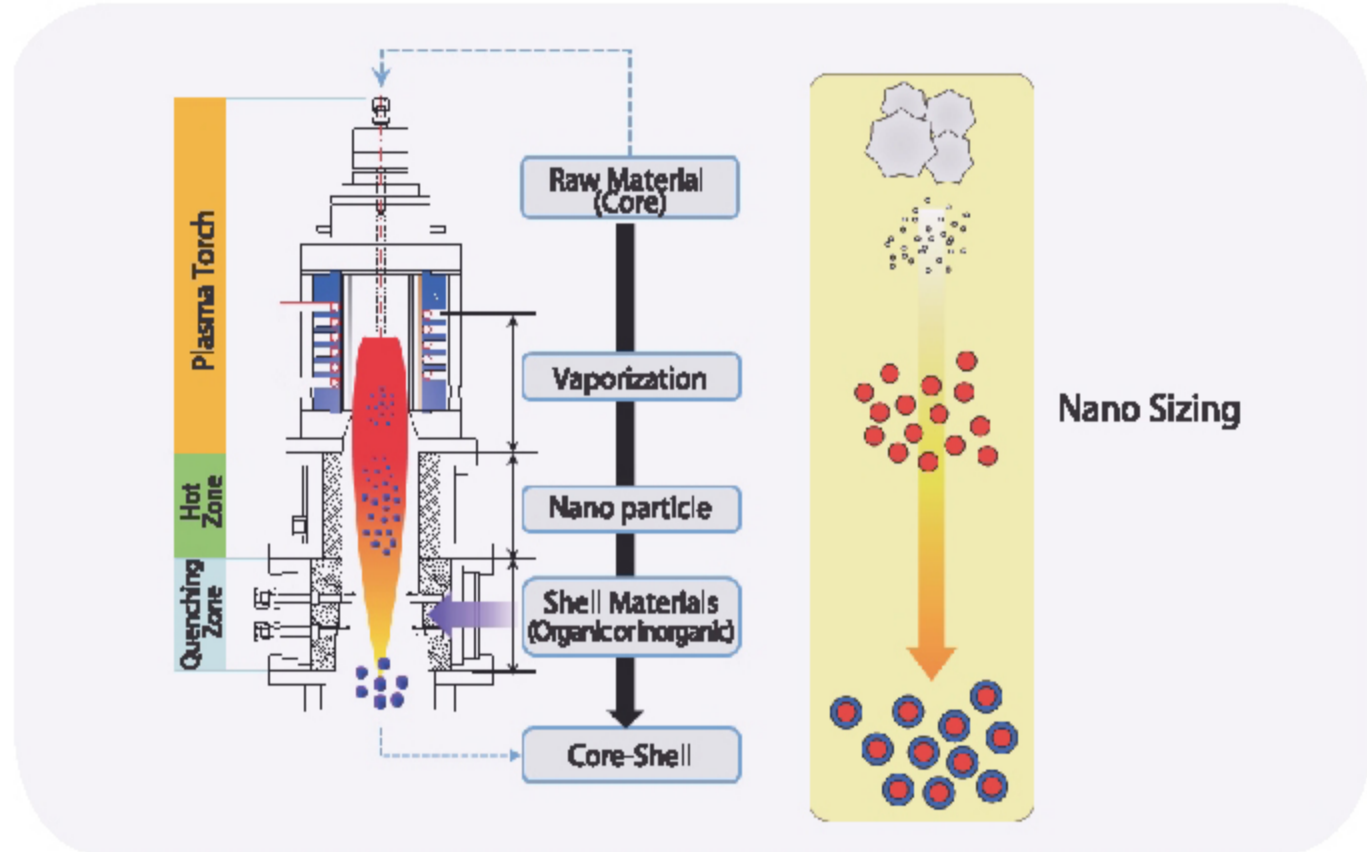
<Spheroidized material>



## Nano-metal /Carbon Hybrid



## In-situ Core-Shell Process



## Nano Metal/Graphite Nano Platform

**Specification:**

- Basic structure improved surface reactivity (nano-platform)
- Maintain thermal/electrical property of graphite

**Scalability of nanostructures:**

- New nanostructure Synthesized metal, ceramic, polymer, biomaterial on surface of nano metal

## In-situ Coating Process on nano-Metal

**Graphite** **Polymer**

**Metal** **Metal**

**in-situ Coating (core-shell)** **Nano Sizing Process**

**Coating Process**

## Nano-metal/Carbon Hybrid Compounds

**Graphite/Ni** **Graphite/Sn**

**Graphite/Si** **Graphite/Cu**

**Graphite/Fe** **Graphite/B**

**Graphite/Ag**

**Graphene** **Silver**

**<raw material>**

Average Ag size: 200 nm

Average Ag size: 20 nm

## Nano-Metal / Graphite & Polymer Composite by poly-dopamine nano coating

**~10nm poly-dopamine layer**

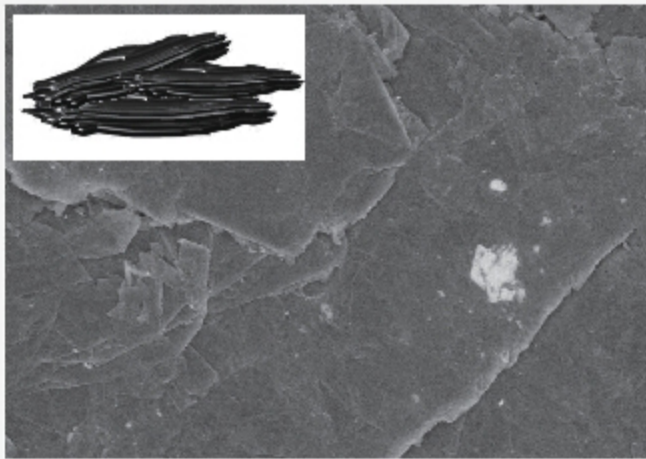
**Polymer/bio-nano composites synthesis (using adhesive properties of dopamine)**

**G-Ni/DOPA/EPOXY**

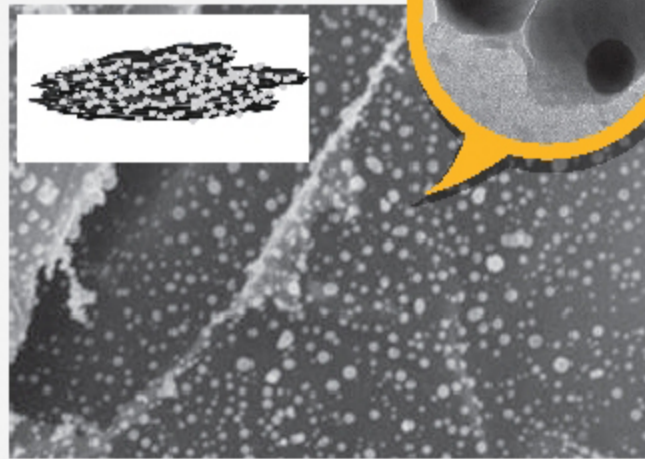
**G-Ni/DOPA/PP-g-MAH**

## Amogreentech

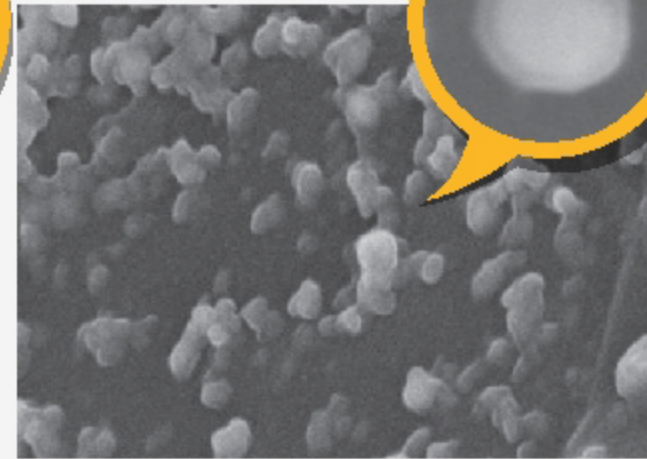
### Materials



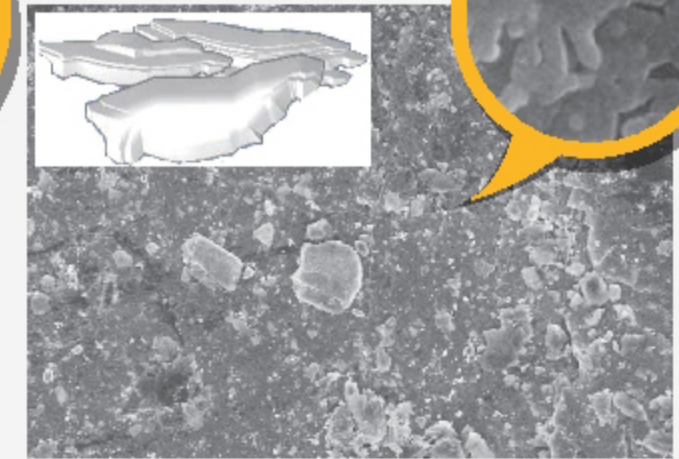
Graphite



Nano metal-Graphite

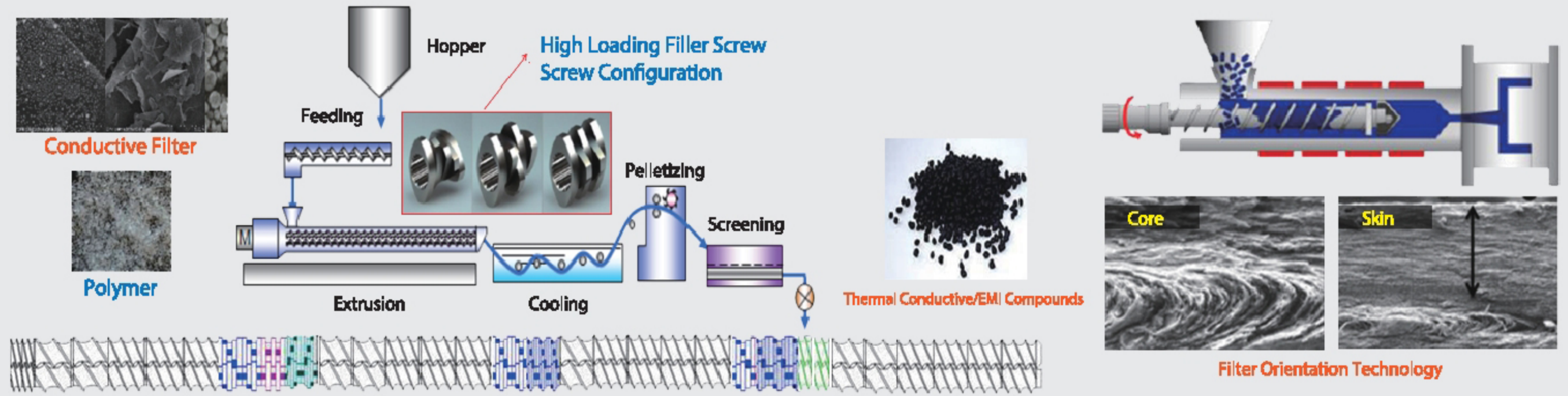


Functionalized metal-Graphite



Insulated-Graphite

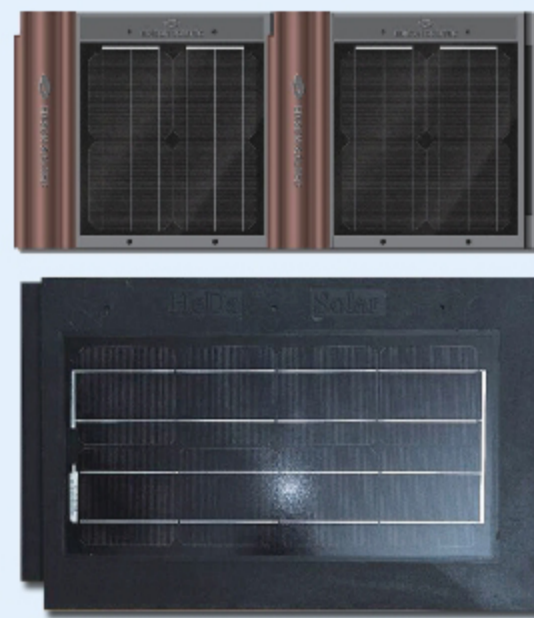
### Processing



### Applications



Thermal Compounds



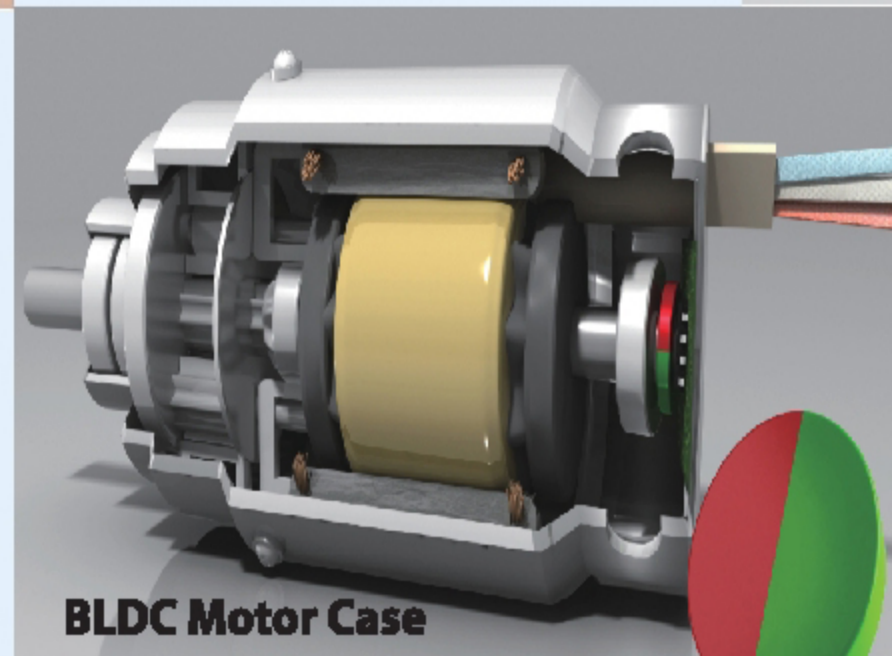
Solar cell



LED Heat sink



EV-Battery Case



BLDC Motor Case



Sensor Motor

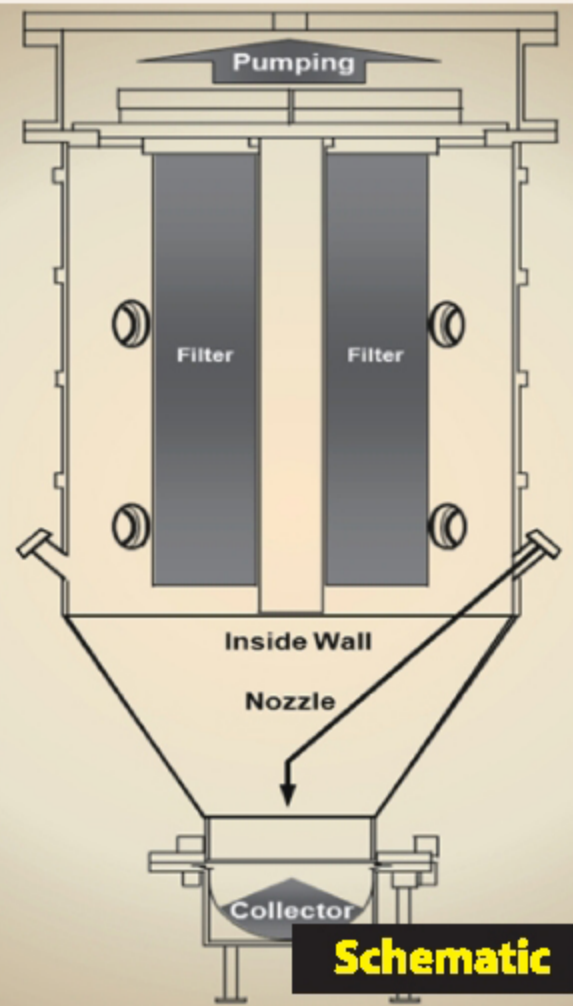
# 03 Powder Functional Plasma System

## Filter Adsorption Type

### Plasma Powder Treatment System

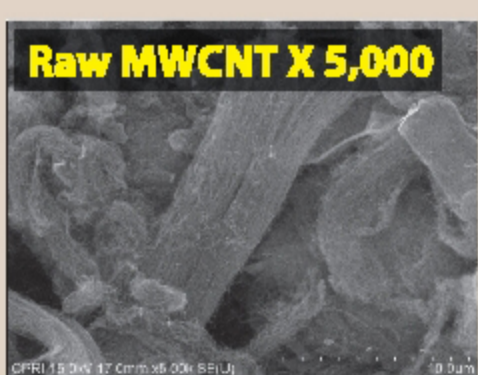


Real Image

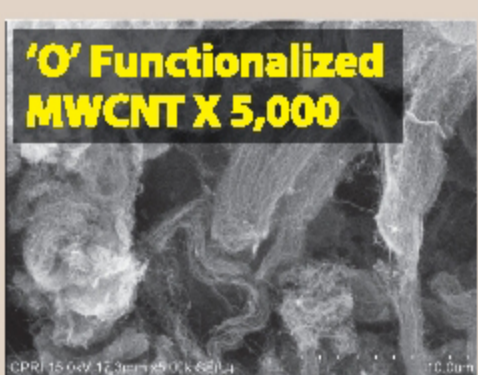


Schematic

- Size : 1000(W) x 2000(D) x 2300(H)
- Radio Frequency Power (Max. 250W)
- Volume of Chamber : ~245.5L
- Mass Flow Controller System
- Rotary Pump Vacuum Condition
- 4 Adsorption Metal Filters
- Functionalized Powder Yield Rate : 80~90%
- High Performance Uniformity (>90%)

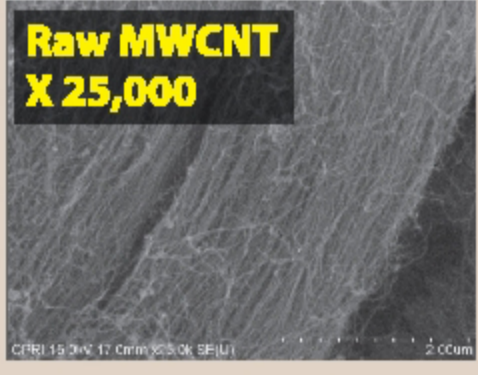


Raw MWCNT X 5,000

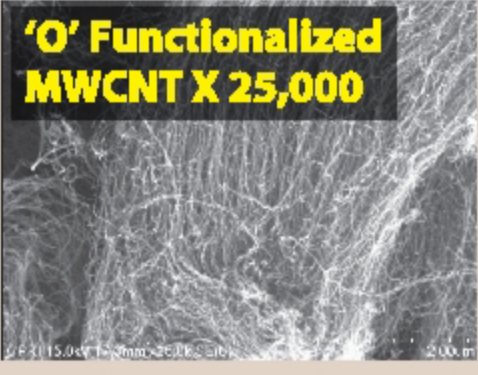


'O' Functionalized MWCNT X 5,000

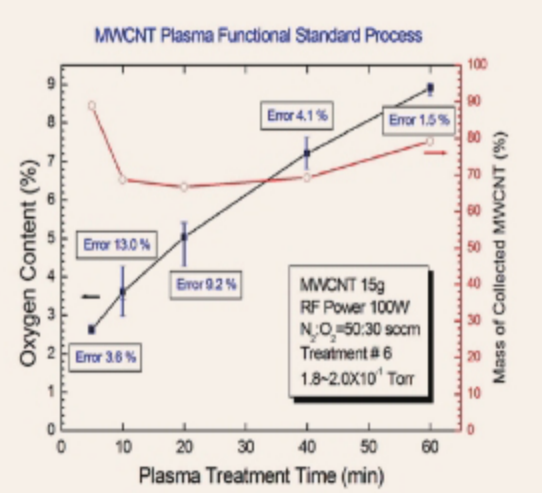
Functionalized powder image change



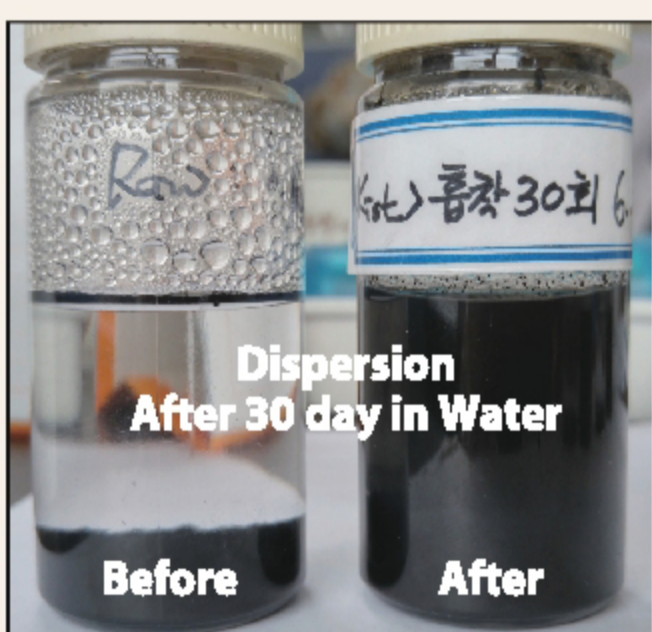
Raw MWCNT X 25,000



'O' Functionalized MWCNT X 25,000



Oxygen-functionalized MWCNT



Dispersion After 30 day in Water

- special feature**
- Almost Powder can be processed
  - Highly Functional Process
  - Almost 70~90% Powder Collected
  - Cycling Repeat Process

## Circulating Type

### Atmospheric Pressure Plasma



**specification**

- Gliding Arc
- Powder Circulation
- Repetition Treatment
- Reservoir Volume : 25 L
- Power : 1.5 kw
- Blower Speed Control

	X 10,000	X 25,000	X 50,000	X 100,000
Untreated				
Plasma treated				

Uniformly distributed Ni particles on graphite surface After the plasma treatment



Plasma Discharge

**Mapping C-Red, O-Blue, Ni-Green**

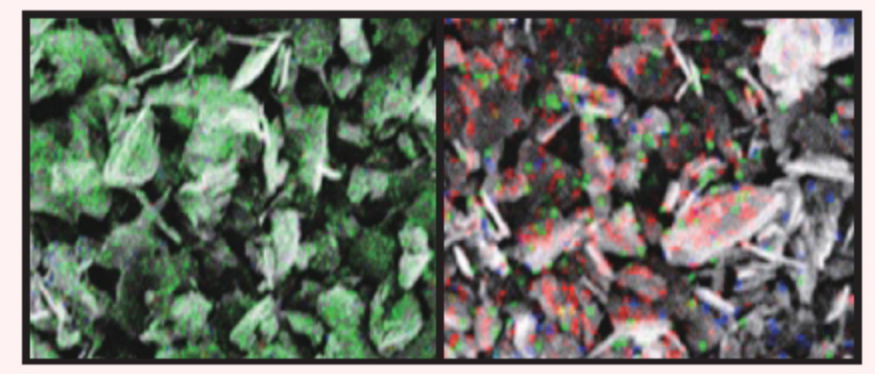
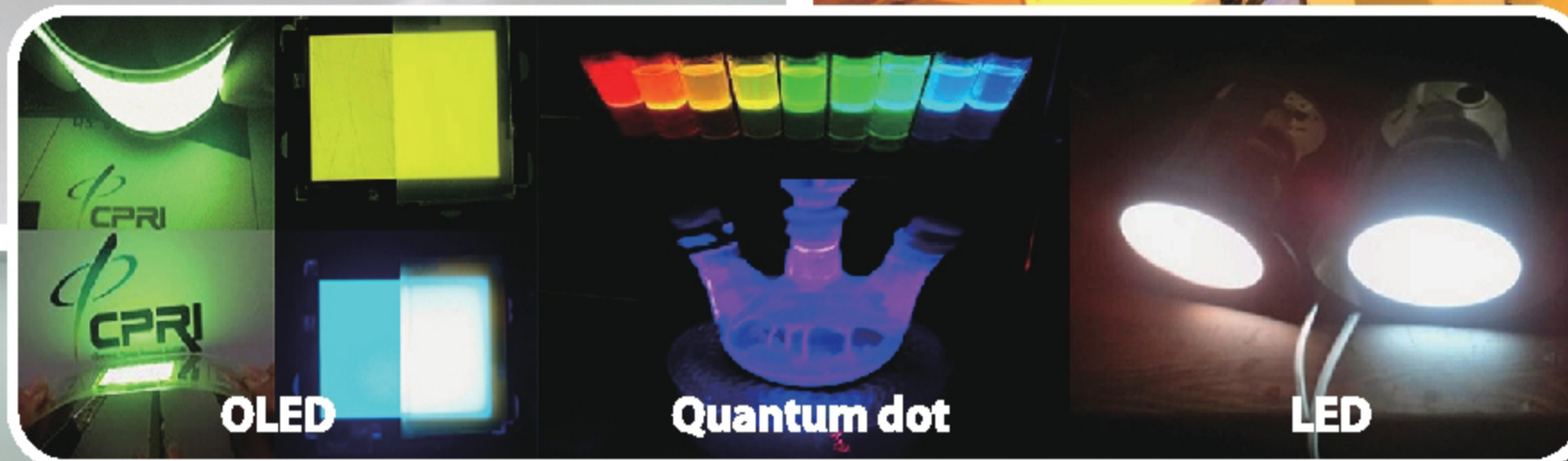


Image Mapping of O, C, Ni, after the plasma treatment, Functional O distributed generally edge of graphene.

- special feature**
- Production 0.5 kg/hr for MWCNT
  - Production 1 kg/hr for Graphene
  - Production 10 kg/hr for Ceramic

## Facility for OLED & LED Lighting



## OLED/LED Lighting Technology

### OLED Lighting Technology

	OLED Structure	Lighting Extraction Film Structure	Performance			
			Name	Efficiency (lm/w)	CRI	CCT
Normal WOLED		Light extraction Bead Only improvement of Light extraction	WOLED Bare	100%	78	2,268
			WOLED + Normal Film	150%	75	2,495
CPRI WOLED		Light extraction Bead Quantum Dot(R,G,Y) Light extraction Bead Improvement of not only Light extraction but also CRI Simultaneously	WOLED + CPRI Film	150%	87	2,130

### LED Lighting Technology

	Structure	CRI	Light distribution
Direct ED Lighting (Normal)		PKG Technology RGB Phosphor / Blue LED Yellow Phosphor / Blue LED Direct White Light(>90) Direct White Light(<80) Low CRI (Low Thermal Stability)	 Total Luminous Flux = 720lm (η = 20%) Direct Light
Diffused Indirect LED Lighting (GLV)		Nano Film Technology Phosphor-Luminescence Nano-Material (R,G,Y...) Indirect White Light(>95) Blue LED / Yellow Phosphor High CRI (High Thermal Stability)	 Total Luminous Flux = 180lm (η = 50%) Diffused Indirect Lighting